Ohio Man Has Devoted Better Part of His Life to Task of Reviving Individualism That Dominated Ancient Printers' Works-Makes His Own Paper, Casts and Sets All Type, Prints and Binds the Press Product-Specimens Accepted by Smithsonian Institution

BOOKS MADE BY ONE MAN

UNIQUE CAPITAL EXHIBIT. What are believed to be the only books printing and binding—by one man working alone have just been placed on exhibition at the Smithsonian institution. This is part of the general exhibition in the division of graphic arts in the institution.—

By DARD HUNTER.

HE Italian book printers of the fifteenth and sixteenth centuries have never been excelled. Their paper shows a richness in tone and texture which 'specialty of tool making. has never been equalled. The type possesses a freedom of stroke unknown today. The margins and formati are always satisfying, and the presswork displays much brilliance and a firmness that suggests sculpture.

From an artistic viewpoint book printing declined in the seventeenth century, but the eighteenth century produced three or four good printers. During the last thirty years a great revival in fine book production has taken place, starting with the work of William Morris at the Kelmscott Press in England. These latter day book printers have always imitated the fitteenth and sixteenth century printers in the style of paper and typography in general. Their desire was to arrive at the same artistic result that had been achieved by the early Venetian printers, who considered their occupation an art rather than a trade.

Tried to Reproduce

Ancient Printers' Charm

For twenty years I labored trying to get the pleasing quality and excellence of old typography into the books that I was producing. To be sure, I used the so-called hand made paper from Italy; my type was of special design and the printing was executed with care. With all my pains the books that I produced always lacked that indefinable charm that the old volumes possessed. I have seen through the press upward of two hundred different books, but none of them ever pleased me-they did not carry with them the stamp of crafts- still unsatisfactory to myself, and my type impression.

The old books from the presses of Aldus and Nicholas Jenson haunted me. Why could I not, in this age, produce as fine typography as these fifteenth century artisans? Surely, with all the mechanical cared nothing about me or the books in ingenuity of to-day in paper making, type which their product was to form such an ingenuity of to-day in paper making, type founding and printing one should be able to equal, if not excel, the old typographers. been But as much as I would try, my work foundry by men uninterested in my work always had that modern, uninteresting All I had been doing (like all the rest of flavor of the workaday world and the steam printing press.

better imbibe an understanding of ancient them. These mechanically fashioned vol- lence of the old printers I must use the typography so that I could return to America and print books equal to the printers of old. I went to Italy and there studied the art of making paper by hand. Then to Vienna, where I was able to enter the Kaiserliche Koeniglicke Graphische Lehr and Versuchs Anstalt, the oldest institute of the graphic arts in the world. I am now one of the three or four Americans were granted diplomas at this royal Austrian school. I also studied type de sign at the Kunstgewerbe Schule in Vienna. and then went to London, where I entered the Royal Technical College, making a

After a number of years of study in Europe I returned to America, to again try my hand at book printing. My efforts were

Camera study of Dard Hunter, the Ohio man who makes books as did the early printers.



man-they were just so much paper with a typography still suggested more the trade union than the guilds of the ancient crafts-

The trouble was this: I had been buying paper which had been made in a mill in another part of the world. This paper had been fabricated by men who knew or important part. The type I had been using, although of my own design, had made in a great commercial type the printers) was to set the mechanically made type and imprint it on the paper of which I had no part in the making. I had I thought if I went to Europe I could been simply printing books-not making

erate mass of ideas and workmanship.

I came to the conclusion that I had been

umes were the product of the combined methods of working that were used in the labors of hundreds-they were a conglom- first centuries of the art. This involved many difficulties: I had to learn the arts of paper making and typography as the working in the wrong direction. If I ancients had practised them. I began colwanted to arrive at the particular excel- lecting old books and prints on these sub-

Specimen pages from the book that took seven years to produce. The maker does not work for gain but for love of the art of typography. Paper, type, printing and binding all were done by him alone.



The one man print shop near Chilli-cothe where individualism is put into

was still intact. I built a small mill myself, which I patterned after a cottage of Devonshire. It was of half timber construction, with a thatched roof made from rye straw which I had grown on my little farm for the purpose. I equipped this miniature mill with appliances such as had been used by the fifteenth century paper makers. An old creaky wooden water wheel reduced the linen and cotton rags to a fibrous pulp. from which I made each sheet of paper separately in a hand mould.

Next I set up a small type foundry, and with no other tools or utensils than those that would have been used four hundred years ago I cut the letter punches in steel, struck the matrices in copper and cast the font of type in a hand mould which I had ratterned after an early model. When there was sufficient water to turn the water wheel I worked in the mill, and was able to make about seventy-five sheets of paper a day. When there was no water I made type, as upward of a hundred thousand pieces were needed for my project."

Seven Years of Work

Required to Make Two Books

When the paper and type were ready I printed the first book, using a press of the old hand lever type. The first book, an edition of two hundred, was finished late in 1915. The second book, of which there were two hundred and fifty copies printed, was completed in 1916. Both of these volumes were made for the Chicago Society of Etchers and were monographs on the art of etching. The entire work of paper making, type making and printing occupied a period of seven years of constant work.

No, these books did not please me, but more nearly approached the peculiar elusive art of the fifteenth century typographers than I had ever done before. Perhaps it is better that I did not reach my ideal. for had this been accomplished life would have ceased to be interesting. When we cease struggling we cease growing.

The hand moulds on which the paper for these two books was made, as well as all the letter punches, matrices, type and tools that were used in their production, are now in the Smithsonian Institution at Washington, never to be used for printing again! The two books are there also, and of a stream that would furnish suitable on the label of the case in which they are housed may be read: "In the entire history of printing these are the first books to have been made in their entirety by the labor of



At left-Paper mill built by the modern Aldus on a brook near Chillicothe, O., for the one man plant.

jects, to be used as text books. My library kept growing and growing until now it centains perhaps the largest collection of old paper making and water marking literature in this country. I found that to carry out the idea of

equalling the old printers 1 must have my own paper mill and my own type foundry, as well as the printing room. My working materials for book production were now to be linen and cotton rags for the paper: bar steel, copper, lead, tin and antimony for the type. Formerly my materials had been paper and type.

I resolved to print but two books, but these would be all my own work-no other hand should enter their making.

With this idea in view I started in quest water for the making of hand made paper. I found a brook a bank of which, in Chillicothe, Ohlo, had been used as a mill site two hundred years ago. The old milidam one man.'

Honey Bees Sending Three Westchester Boys Through College

a few words that M. Maeterlinck neglected to include in his intimate diary. He had no conception, so it seems, of the bee that could jump into a family financial crisis and lay golden eggs for its master,

M. Maeterlinck might be astonished to learn that in America, where commerce is all jumbled up with sentiment, there are bees that go in for practical matters, such as paying off the mortgage on an old family homestead, fitting out a basement with homestead, fitting out a basement with washing machines and other luxurious sending needy young men to college,

But that's what the honey bees can do once they are brought up under the proper environment and encouraged to lead a 99 per cent, pure honey life.

It is of the educationally inclined bees

that we are privileged to speak in an author-itative manner. In Cornell University this year there are registered one senior. junior and one freshman, brothers from the in Westchester county, whose bills for tuition, board, laundry and inclgroup of hard working bees, who are willing sit up nights rather than get behind in

We have seen both the bees and the boys and can vouch for every item that we se

Father's Trade Is Plumbing. With Farm as an Incident

Up at Pleasantville, in the lake district of Westchester county, on a gorgeous big farm shadowed by an occasional weeping willow, with a real brook cutting the customary capers out in the meadow, lives Otto J. Spahn, a farming-plumber. But for all the cows and chickens, the crops and timber Mr. Spahn is a regular hot water heating, roofing and bathroom plumber. At least that's what the sign says.

Originally Mr. Spahn did his plumbing in

metropolitan circles. Then he married and joined the Back to Nature Club. In those days a plumber in Pleasantville was a curiosity. To-day he's accepted as a matter of course along with the other twentieth century improvements. Some years he could have kept two foremen and a dozen helpers busy. But he didn't. He just took the jobs he could superintend himself and wnited for the boys to grow up into the business. There

were three of them coming along. About the time other mothers were chant-

soldier" Mrs. Spann had a refrain all her own. The first line ran: "I did not raise my boy to be a plumber." The oldest boy, Otto J., Jr., who had been

graduated from the Pleasantville High School and had gone into the students' training corps, chimed in with the same idea. From Ithaca, where he was answering reveille and attending classes between drill periods, he wrote down to the home folks and intimated that college, even in an army uniform, held out more or less attractions for him.

Then came the armistice and the disarma-ment of the students' training corps. Otto

Always Had Kept Bees.

But Not as a Business

Otto told them frankly that he wanted a college education. He wasn't casting any aspersions against the plumbing profession. but he wanted to do something else-some thing with perhaps less pay but more dig-nity. Mrs. Spahn smiled and patted him on the back. He was a son after her own heart.
Otto: Sr., Smiled. too, but scratched his

head and said that he didn't know where the money was coming from. Plumber though he was, he possessed none of the proverbial opulence of the trade. He calculated to give a dollar's worth of plumbing for every dollar he received, and the profits from that kind of a transaction wouldn't send a boy to college and keep the home fires burning at one

It was at this point that the honey bee entered the discussion. Mr. Spahn was a beekceper on a small scale. He had been for years. Among other things, Mr. Spahn had the first roadside honey stand in Westchester county, or any county for that mat-He did it just casually as movie money for the youngsters and an infrequent Easter bonnet for "the Mrs." It wasn't a regular

Thinking the thing over, Mr. Spahn began to wonder if one hundred thousand bees could produce twenty-five pounds of honey couldn't a million bees produce 250 pounds? That was an eighth of a ton. ot of honey in any language.

That night Otto, Sr., and Otto, Jr., figured ong and late with a pad and pencil. before dawn the answer spread itself before their eyes. With proper economy and all that sort of thing, a flat ton of honey would see Otto through a year of Cornell, Counting fatalities and the harum-scarum non-

the outside.

"That's a lot of bees," said Otto, Sr. "Yeah, but it's a lot of honey," said

Anyway, as an outcome of the night's negotiations Otto went back to Cornell, a private citizen again, but a registered freshman in the university. The following spring and summer four million honey bees went over the top for Cornell,

When more boys reached the college age, more bees were added to the aplary. To-day Mr. Spahn is a bee millionaire many times Offhand, he thinks there may twenty million bees in the swarm. Still, may have missed a few in his rough and ready way of taking a census.

At the last balancing of the books it anpeared that the 1921 crop of honey would reach five tons. It is going to take almost that much to keep the three boys in Cornell, according to Mr. Spahn. College expenses have increased. He has to figure now on a ton and a half of honey per boy per col year. Which is-we can't get away from the feeling-putting rather a strain on

concerned. What with the plumbing business booming in Pleasantville and the hous-ing condition in the apiary needing constant supervision, there haven't been many days when Mr. Spahn assembled the family and declared a general holiday. And it may be taken for granted there was little rest for

Divide Up the Highways And Dispose of the Product

But, take it from the Spahn brothers, ingly or in a group, disposing of the honey makes the whole proposition altogether worth white. On any Sunday, Saturday or holiday throughout the vacation period the Spahns spread themselves over Westchester county and come to anchor under "Honey

The youngest son has a private hunting ground on the Boston Post Road, between Rye and Mamaroneck, Rain or shine, he's on the job ready to toss quarts of extracted

oney into any passing motorist's tonneau. The oldest Spahn boy holds down a stand on the Albany Post Road. Father and mother and the Cornell junior divide up the other main highways. In fact, the Jersey ferry is the only exit from the metropolis-unguarded by a member of the Spahn family behind a honey stand.

Westchester county is sure to be a honey salesman it isn't safe to assume that every honey stand is kept by a Spahn. A few years ago you could have laid 4 to 1 that any given honey stand had a Spahn in the background, but to-day the story is quite different. Other budding merchants, stimu-lated by the marked collegiate success of the Spahn family, have discarded pop bothoney signs. For a summer activity, com-

bining business with pleasure, it has no near But as Mr. Spahn says, there is competition and competition. The one kind he doesn't mind at all. He's even glad to give the amateurs just breaking in a few first aid instructions in raising a honey crop. But the other kind, he feels, is rather

a disturbing element. It seems that some of these curious honey persons, who have any particular bent or leaning toward dipping into the intimate details of bee culture, slide over the pre-liminary stage and import their honey straight from South America. Naturally standards of living among tropical are nothing to be compared with Westchester standards. South American bees content with much less of a return on their honey. Even considering the import duty they can undersell the local product on any open roadside market.

When it comes to actual comparison of the two honeys, taste for taste, Mr. Spahn is confident there is no real competition But feeding free honey as a sample to every stray motorist who passes through Westchester, just to prove its superiority over foreign products, cuts into the profits tremendously.

Still, even with South America in the running, business has been good enough with the Spahns, so there wasn't any delay in packing the three boys off for Cornell on schedule time.

Family Authorities on Bees.

As Reporter Learned First Hand Just before the boys left we made a spe-

cial trip to Pleasantville and spent a day absorbing bee information. That is, we should have absorbed a lot, for Otto Spahn, Sr., is considered by the Bureau of En-tomology the best informed beckeeper in southern New York State, and the boys are hours later we had forgotten everything

We did have a personally conducted tour through the bee district that we are not liable to forget very soon. It was on a warm, sunny day during a honey flow. A a working day for the honey bees. The bees are supposed to be too busy to notice visitors on working days.

Nevertheless, we accepted all the anti-bee armor the Spahns had to offer. Starting with a wire cage headpiece and a neck muf-fier, we went on through the list: Heavy coat, elbow length; padded gloves, trousers his teeth in our flesh he had to fight his way every inch of the offensive.
Preceded by Otto, Sr. and Jr., we set for

in the bee preserve almost defiantly. And we would have kept up this fine air alty if a group of excited bees hadn't mistaken a point just to the south of our left ear for an entrance to their own hive. Passing over this incident briefly, we came through the tour unscathed and rather im pressed by the diligence and sanitary per-

Mr. Spahn has his aplary developed along the line of the newer apartment districts. He believes in plenty of light, air and breathing space. Cramped living quarters breathing space. Cramped living quarters will not be endured by modern bees. As soon as there are more bees than beds the bees select a new queen and swarm.

ing leaving the neighborhood and seeking new quarters. One swarm means a net lo to the owner of something like one hundred thousand bees.

Mr. Spahn houses most of his bees in

duplex affairs, although where the colonies are at all strong their homes run into four and five story apartments. He has approcratic families residing up on the heights

With perhaps forty houses, all looking more or less identical, each bee knows his particular house and his room number. In the heavy traffic of a honey flow, where a couple of hundred bees are passing in and out of the main entrance to each house every minute, mistakes are sometimes made So each house has a guard of bees stationed at the main door to keep out the strangers.

A dizzy bee, staggering home from the fields laden with provender, is certain to be stung to death if he starts in the wrong door. able lieutenants. Mr. Spahn did his part. There is no neighborly spirit among the and the boys did theirs, but two ty-four bees. Each citizen is expected to sit on his

Spahn made us acquainted with a queen bee. She was roving about on one of the lower floors of the hive. laying eggs at the rate of one a minute. Probably she did not appreciate that she was being interviewed a correspondent of THE NEW YORK HER ALD. 'She merely kicked her left leg, as much "Well, there goes another egg. as to say: "We thank goodness." could get out of her.

Some of the drones were more friendly. One of them submitted willingly to a brief session of vivisection, so that we were able tell the age of a male bee. It hardly seemed worth the sacrifice. We are almost never curious about the ages of bees.

Life Like an Aviator's On Scout Duty Aloft

The average life of a field honey bee is out on a par with an aviator's life during scout duty over the lines. After six or eight laid to rest with a neat wooden cross over her grave. But she isn't missed. Every day more honey bees are born than could possibly be killed except by a tornado. And it only takes a week or so to train them as veteran fliers.

Just when we thought the hee tein was all over Mr. Spahn said that he had several more community centres on various loca-tions in or near Pleasantville. Some of them he thought might make better specimens to exhibit for show purposes.

During the last few years there has been a tremendous stimulus to the bee raising industry in this country. Each year Mr. Spahn attends a bee conference at Ithaca, where up to two hundred bee keepers gather to swap bee information. The Government farmers to cultivate bees to help

things along during the sugar shortage.

Now that sugar is back to normal there seems no good reason why the bees should be dropped. If properly handled they can serve most of the purposes of educational insurance. Plant a bee when the child is born and, according to Mr. Spahn, the boy

can go through college with money to spare.

The honey bees may have robbed Pleasantville of three perfectly good plumbers. But if the matriculation works out to the nth power. Pleasantville is going to have two expert chemists and a professional geologist -all on account of the honey bee.

international honey circles,